





# Module - 7 FOOD DOMAIN: KNOWLEDGE BASE







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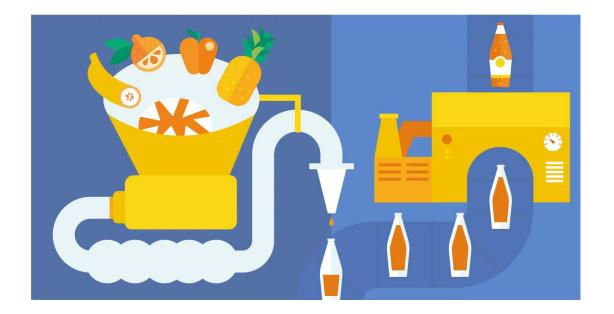
**05** PMFME Overview





#### **INTRODUCTION**

- Food processing is the transformation of agricultural products into food or of one form of food into other forms.
- Technology and advancements in food processing have helped in transforming the Indian food processing industry but the technologies used are not up to date due to which the demand is greater in the unorganized sector rather than the organized sector of food processing.









It is very much necessary to fill the skill gap in the food processing industry, by imparting domain-based knowledge to the human resources of unorganized food processing sectors.

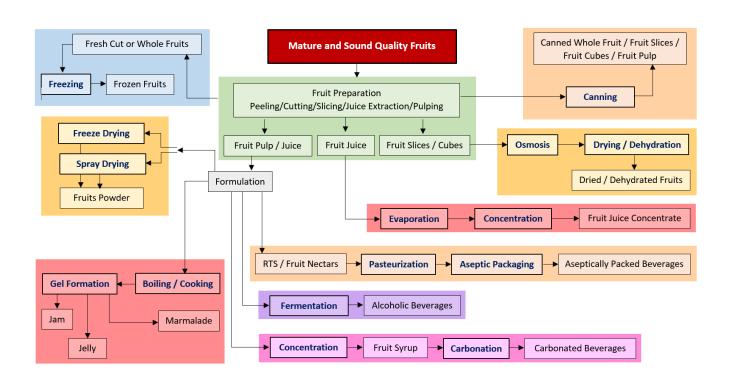
- 1. **Skill Level 1:** Skills that can be acquired with a short/modular and focused intervention thereby enhancing the employability of those with minimal education.
- 2. **Skill Level 2:** Skills that require technical training inputs, knowledge of complex operations and machinery, skills of supervision
- 3. **Skill Level 3:** Skills that require long-drawn preparation as demonstrated by the acquisition of degrees and involve highly technical or commercial operations
- 4. **Skill Level 4:** Skills that are highly specialized and involve research and design.





#### FRUIT PROCESSING





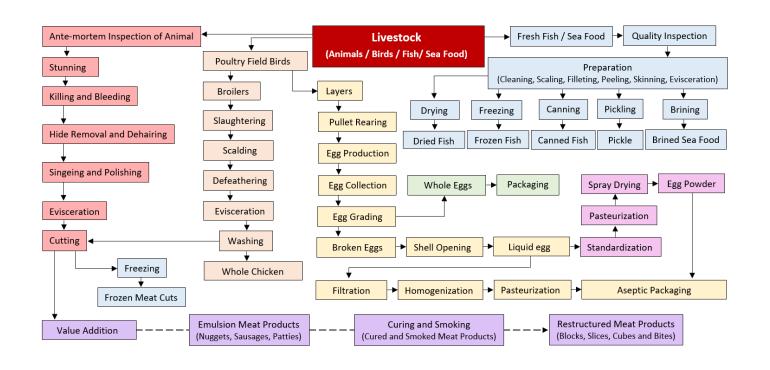
FLOW CHART OF FRUIT PROCESSING

- ❖ Fruit can go through numerous types of processing including canning, freezing, freeze drying, spray drying, osmosis, drying, dehydration, fermentation, pasteurization, aseptic packaging etc.
- ❖ The method used to convert the fruit into a more usable form for processing and to obtain an edible portion from fruits is called FRUIT PREPARATION.
- Some types of processed fruit are fruit preserves, canned fruit, and fruit juices.





# MEAT AND MEAT BASED PRODUCTS PROCESSING



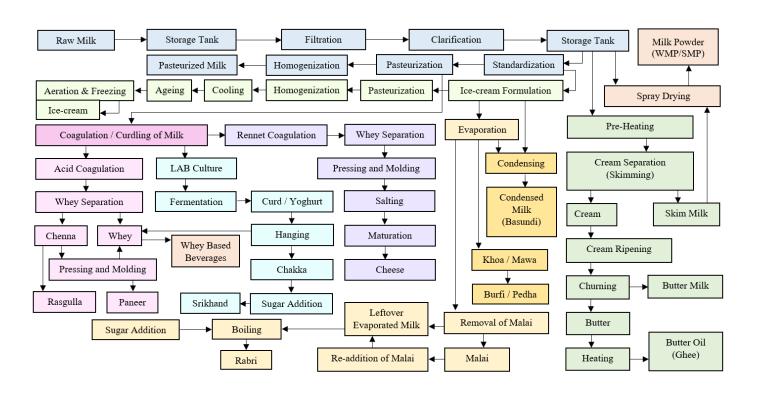
FLOW CHART OF MEAT AND MEAT BASED PRODUCTS PROCESSING

- ❖ The products are a rich source of animal protein and other nutrients.
- ❖ Being highly perishable in nature, care has to be taken while handling and processing these products.
- ❖ Necessary for any personnel working in the animal product processing industry to have a basic knowledge of processing steps and operations in order to maintain hygiene and safety.





#### MILK BASED PROCESSING



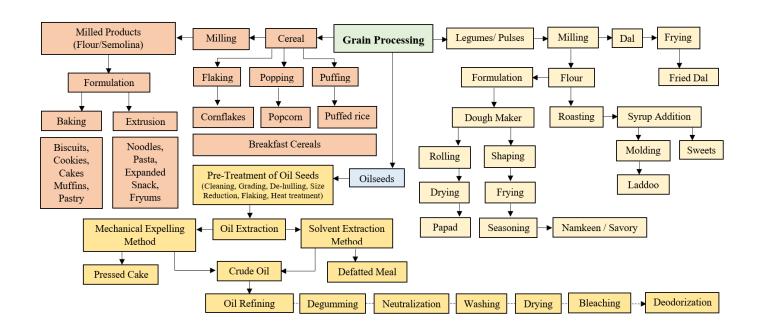
- ❖ It involves processing raw milk into market milk having low bacterial count, good flavor, and sufficient keeping quality as per Food Safety Standards.
- ❖ It involves the basic processes of storage, separation, homogenization, curdling, and pasteurization. The products are yogurt, butter, cheese, khoa, etc.

FLOW CHART OF MILK-BASED PROCESSING





#### GRAIN BASED PROCESSING



- ❖ Grains, commonly referred to as cereals (maize, wheat, millets, rice), Pulses (beans, peas, cowpeas), oilseeds (Soyabean, sunflower, linseed), which are nutritionally superior edible seeds.
- ❖ The cereals are rich in carbohydrates, pulses are rich in protein and oilseeds are a rich source of oil
- The products are Breakfast cereals, pasta, savory, laddu, pastry, muffins, etc.

#### FLOW CHART OF GRAIN BASED PROCESSING





# PACKAGING ASPECTS FOR MICRO FOOD PROCESSING ENTERPRISES





#### WHAT IS FOOD PACKAGING?

Packaging is the process of enclosing the product in order to identify the brand and also ensure its safety for storage and transport.

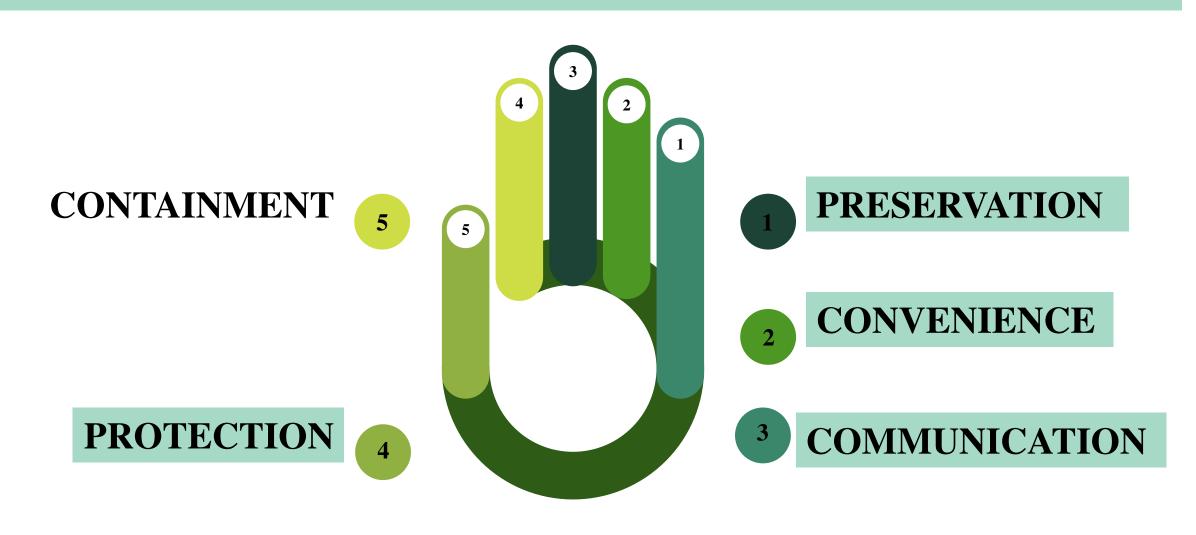
The main objective of packaging is to provide safety and preserve the quality and freshness of food, to add appeal to the food to attract consumers, and to facilitate its storage and distribution.







#### BASIC FUNCTIONS OF PACKAGING







#### TYPES OF FOOD PACKAGING

#### PRIMARY PACKAGING

It is the material that first envelopes the product and holds it. It should be complementary to the type of product being packed inside it.

#### SECONDARY PACKAGING

It is an immediate outside packaging system to the primary packaging and provides additional protection to the primarily packed food product.

#### TERTIARY PACKAGING

It is used for bulk handling, warehouse storage and transport shipping purpose.



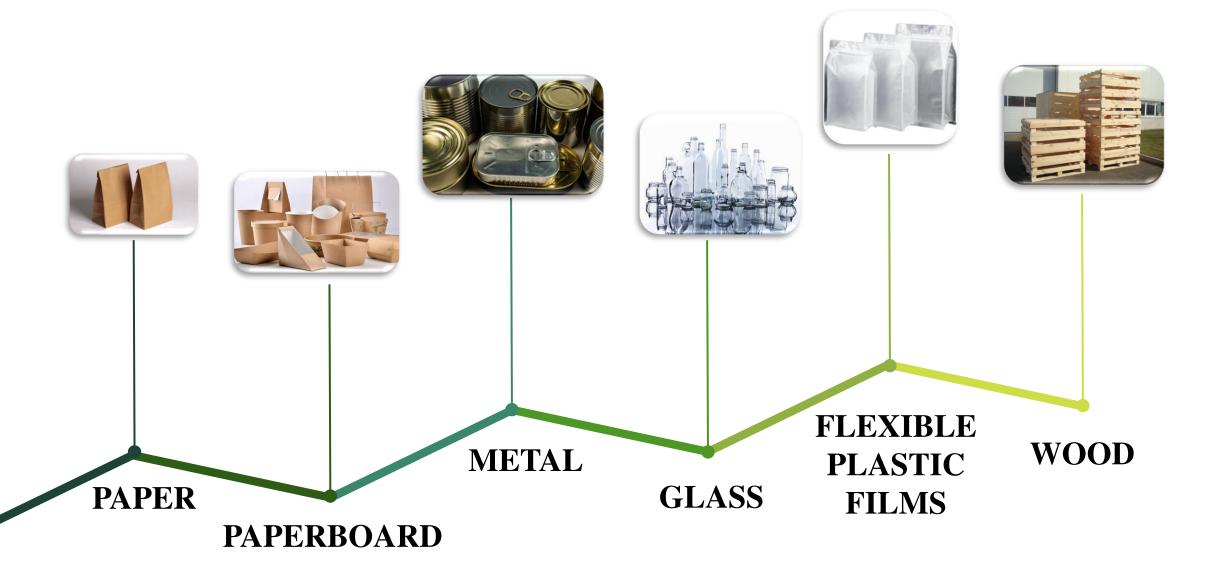








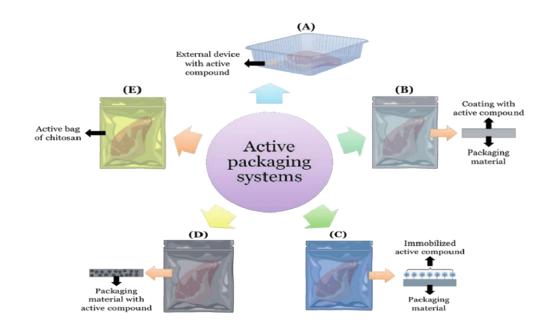
#### TYPES OF PACKAGING MATERIAL







#### PACKAGING SYSTEM





**ACTIVE PACKAGING SYSTEMS** 

INTELLIGENT PACKAGING SYSTEMS





#### PACKAGING SYSTEM





**ASEPTIC PACKAGING SYSTEM** 

MODIFIED ATMOSPHERIC PACKAGING





### PACKAGING SYSTEM





FORM, FILL AND SEAL SYSTEM

**BIODEGRADABLE PACKAGING** 





#### **CERTIFYING AGENCIES**



ISTA (International Seed Testing Association)
Seed Quality Assurance







#### METHODS OF TESTING PACKAGING MATERIALS

PHYSICAL PROPERTIES

BIODEGRADABILITY TESTING

MICROBIOLOGICAL DEGRADATION TEST

ENZYMATIC DEGRADATION TEST









## THERMAL ANALYSIS TECHNIQUES

CHEMICAL TESTING OF PACKAGING MATERIALS

ANALYSIS OF MECHANICAL PROPERTIES

**COMPOST METHOD** 





# TECHNOLOGY SOLUTIONS FOR FOOD PROCESSING AND SHOWCASE OF EXISTING PRODUCT-SPECIFIC TRAINING MATERIAL



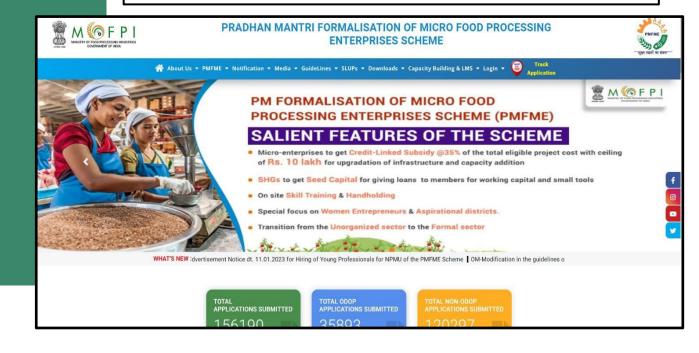


# MOFPI (Ministry of Food Processing Industries)

The Ministry of Food Processing Industries (MoFPI) has launched the **PMFME Scheme** under the Aatmanirbhar Bharat Abhiyan.

The aim is to enhance the competitiveness of existing individual micro-enterprises in the unorganized segment of the food processing industry and promote the formalization of the sector.

Under the Capacity building component, NIFTEM Thanjavur and NIFTEM Kundli have developed various training materials uploaded to provide basic technical knowledge on the processing of different commodities.





National Institute of Food Technology Entrepreneurship and Management-KUNDLI (NIFTEM-K)



https://niftem.ac.in/newsite
/pmfme/



**NIFTEM- K** has developed the domain-wise training materials for both ODOP and EDP domains.

As a part of the Entrepreneurship Development Domain, resource materials such as learning materials, and videos are available for providing specific technical knowledge on marketing and branding aspects of new products, opportunities, constraints & and feasibility of Micro Enterprises, FSSAI standards, and other compliances required for starting an enterprise, FSSAI standards and other compliances required for starting an enterprise, IPR issues for entrepreneurs, Criteria to be considered in the preparation of DPR. Moreover, this serves as a technical platform to get access to the knowledge on micro food business management to the micro level entrepreneurs.



National Institute of Food Technology Entrepreneurship and Management-Thanjavur (NIFTEM-T)



http://www.niftem-t.ac.in/





**NIFTEM-Thanjavur** has developed the portal and handled the portal management with different components of the scheme.





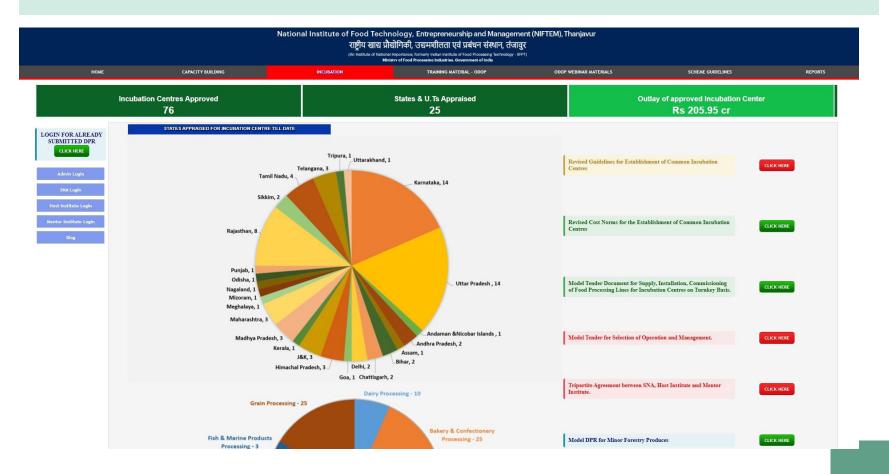
National Institute of Food Technology, Entrepreneurship and Management (NIFTEM), Thanjavur राष्ट्रीय खाद्य प्रौद्योगिकी, उद्यमशीलता एवं प्रबंधन संस्थान, तंजावुर (An institute of National Importance, formetry Indian Institute of Food Processing Technology - IIFPT) Ministry of Food Processina Industries. Obvernment of India						
HOME	CAPACITY BUILDING	INCUBATION	TRAINING MATERIAL - ODOP	ODOP WEBINAR MATERIALS	SCHEME GUIDELINES	REPORTS
STATE LEVEL TRAINING  TRAINING OF TRAINERS  TRAINING OF BENEFICIARIES  ASSESSMENT & RESULTS	STATE LEVEL TRAINING  SNA/SLTI/TP/DLTI Login Portal  Revised Capacity Building Handbook  Training Material		CLICK HERE  CLICK HERE  CLICK HERE			
© Indian Institute of Food Processing Technology						

Capacity building component under which various training is conducted for beneficiaries, Master Trainers, and District Resource Persons for upgrading their technical knowledge and obtaining clarification of their queries related to the scheme.

**CAPACITY BUILDING** 







Under the PMFME Scheme, the main objective of the Incubation Centre is to support the establishment of an Incubation Centre for ODOP and other products so that it can be utilized on a commercial basis and provide training to the beneficiaries based on a National Skill Framework.

#### **INCUBATION CENTRE**







© NIFTEM-T

TRAINING MATERIALS ARE UPLOADED







National ODOP webinars are conducted on the Processing and value addition of different products such as citrus, Mango, etc., which serves as a common platform to share the technical information to establish a small-scale/ micro food processing plant on specific products.

#### **ODOP WEBINAR MATERIALS**





# DOMAIN KNOWLEDGE DEVELOPED BY THE INDIAN FOOD RESEARCH INSTITUTES





## **OBJECTIVE**

- Generate and apply knowledge of food science and food technology for optimal conservation and utilization of the nation's food resources.
- Integrate scientific and technological knowledge into conventional systems.
- Add value and utility to agro resources through research and development thereby, contributing to sustained development, food security, and food safety.





#### MAJOR INDIAN FOOD RESEARCH INSTITUTES

- Indian food research institutes are primarily working to build knowledge on different sectors of food processing, from cultivation, harvesting, processing, and preservation, and helping in sustainable development.
- These Food Research Institutes have a vision of playing a key role in the transformation of the food processing industry to be internationally competitive with particular reference to product safety, quality, and presentation.















## OVERVIEW OF THE PMFME SCHEME







#### PMFME SCHEME

PMFME is a centrally sponsored scheme and is implemented in close collaboration with State Nodal Agencies of respective States. All the States/UTs have appointed Nodal Agencies for the implementation of the scheme. The MIS portal for PMFME Scheme is receiving individual applications for credit-linked subsidies the for upgradation of food processing units.

The Scheme is to be implemented for a period of five years from 2020-21 to 2024- 25 with an outlay of Rs.10, 000 Crore. The main theme of the Scheme is the One District One Product (ODOP) approach, a part of a broader strategy of concentrated agro and industrial development focused on each district





Enhance the competitiveness of existing individual micro-enterprises in the unorganized segment of the food processing industry

Support Farmer Producer Organizations (FPOs), Self Help Groups (SHGs) and Producers Cooperatives along their entire value chain

Promote Formalization of the sector





Integration with an organized supply chain by strengthening branding & marketing.

Increased access to credit to exiting micro food processing entrepreneurs for technology upgradation.

Capacity building of entrepreneurs through technical knowledge, skill training, and hand-holding support services.

Support for the transition of existing enterprises into a formal framework for registration under regulatory framework and compliance.

Support to Farmer Producer Organizations (FPOs), Self Help Groups (SHGs) and Producers Cooperatives & cooperative societies along their entire value chain to enable microenterprises to avail common services.



## **SCHEME COMPONENTS** AND **BENEFITS** of **PMFME SCHEME**

- Upgradation of Existing
   micro units and new micro
   food processing
   enterprises Credit linked
   subsidy @ 35% to max Rs.
   10 lakhs
- Seed capital support to
   SHGs- Support up to Rs,
   40,000 as working capital
   to SHG members.
- Support for FPOs/SHGs/
   Cooperatives Credit-linked capital investment
   grant @ 35%.
- Support for establishing common infrastructure
- Support for marketing & branding 50% grant











#### FOR MORE INFORMATION:

**Helpline Number:** +91 9254997101,

+91-9254997102

Email ids: support-pmfme@mofpi.gov.in

pmfme-fpi@gov.in

#### Weblinks:

- □ <a href="https://pmfme.mofpi.gov.in/pmfme/#/Home-Page">https://pmfme.mofpi.gov.in/pmfme/#/Home-Page</a>
- http://niftem-t.ac.in/olapp/pmfme/web/index.php
- http://niftem-t.ac.in/olapp/pmfme/web/material.php

Online application portal (MoFPI): <a href="https://pmfme.mofpi.gov.in/pmfme/#/Login">https://pmfme.mofpi.gov.in/pmfme/#/Login</a>





